

Work Order ID 54625

December 15, 2009 8:34:46 AM



Page 1

Item ID: D105-674-011G

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube, Grey

Start Date: 12/15/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: *09-12-15* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2966	Rev A2

320

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D105-674-011 CHG002

802/12/15

330

0.00



Packaging

Memo

0.00

Packaging

IDENTIFY D105-674-011 X 2 B 54518
AS D105-674-011G B54625

NEW LABELS ARE REQUIRED WITH NEW BATCH NUMBER

12/12/14 (2)

340

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

27 802/12/15

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54625

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Item ID: D105-674-011G

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube, Grey

Start Date: 12/15/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 12/15/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

350

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09-12-15MF
09-12-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

December 15, 2009 8:34:45 AM

Work Order ID: 54625



Parent Item: D105-674-011G



Parent Item Name: Skidtube, Grey

Start Date: 12/15/2009

Required Date: 12/15/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D105-674-011		Manufactured	No				Each	2.0000	2.0000			



Skidtube



Warehouse Loc Qty Loc Code
Location

Main Warehouse

FG

2

41331

1

48212

54518. x 12.

MF 09-12-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY**32.3 WEIGHT AND BALANCE:**

The following weight and balance information is for Dart skidtube installations only. The weight and balance of the skidtube installations that are being removed from the aircraft are the responsibility of the installer.

Installation	LONGITUDINAL			LATERAL	
	Weight	Arm	Moment	Arm	Moment
D105-674-011 SKIDTUBE INSTALLATION	19.3 lb 8.8 kg	103.9 in 2.6 m	2005.3 in lb 22.9 m kg	± 47.3 in ± 1.2 m	± 912.9 in lb ± 10.6 m kg

32.4 PART LIST

Item	-011	-041	Part Number	Description
	X		D105-674-011	SKIDTUBE INSTALLATION
	1	X	D105-674-041	REPLACEMENT SKIDTUBE
1		1	D2966-041	SKIDTUBE ASSEMBLY
2	4		105-50301	** CLAMP
3	8		LN9380M8X45	** BOLT
4	8		LN9023B8-1.4544.9	** LOCKING WASHER
5		1	D2965	* AFT CAP
6		2	MS27039-1-09	* SCREW
7		2	AN960JD10L	* WASHER
8		1	D2970-1	* WEARPLATE
9		1	D2970-3	* WEARPLATE
10	1 ✓		D2974	PACKER
11	2 ✓		D2975	WEARPLATE
12		34	AKS7-1032-130	* INSERT
13	8 ✓	26	MS27039-1-08	* SCREW
14	8 ✓	26	AN960JD10L	* WASHER
15		2	AKS7-1032-130	* INSERT
16		2	MS27039-1-08	* SCREW
17		2	AN960JD10L	* WASHER
18	3 ✓		AN4-51A	BOLT
19	6 ✓		D2972	BUSHING
20	3 ✓		MS21042L4	NUT (OR MS21042-4)

* DENOTES THAT PART IS INCLUDED WITH D2966-041 ASSEMBLY.

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32-00-00